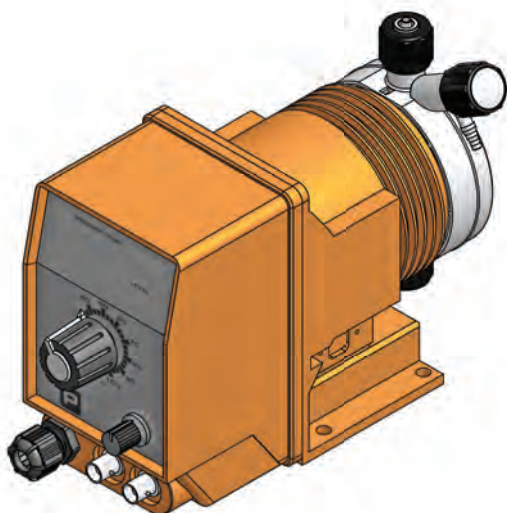


# HTS PLUS



PRODUCT LABEL



HTS PLUS

SOLENOID DRIVEN METERING PUMPS  
WITH DIAPHRAGM

EN

OPERATING MANUAL



This operating instructions contains safety information that if ignored can endanger life or result in serious injury.

Read these instructions **carefully** before use and keep them for future reference. The original instruction is in English. All non-english instructions are translations of the original instruction.

Information and specifications on this manual could be uncorrect or could have printing errors. Specifications are subject to change without notice.

Version: R1-10-15

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**NORME CE**  
**EC RULES (STANDARD EC)**  
**NORMAS DE LA CE**

Direttiva Basso Voltaggio  
Low Voltage Directive  
Directiva de baja tensión } **2006/95/CE**

Direttiva EMC Compatibilità Elettromagnetica  
EMC electromagnetic compatibility directive  
EMC directiva de compatibilidad electromagnética } **2004/108/CE**

Norme armonizzate europee nell'ambito della direttiva  
European harmonized standards underdirective  
Las normas europeas armonizadas conforme a la directiva } **2006/42/CE**

**GENERAL SAFETY GUIDELINES**

Operating, installing, or maintaining the unit in any way that is not covered in this manual could cause death, serious personal injury, or damage to the equipment.

**ICON**

This manual use the following safety message icon:



**Danger!**

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



**Warning!**

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



**Important** - A practice not related to personal injury or additional information.



**Cross reference** - An instance which refers to related information elsewhere in the same document

## PURPOSE OF USE AND SAFETY














### METERING PUMP IS INTENDED FOR CHEMICAL DOSING.

Do not use in explosive area (EX).  
Do not use with flammable chemicals.  
Do not use with radioactive chemicals.

Use after a proper installation.

Use the pump in accordance with the data and specifications printed on the label.

Do not modify or use in a manner inconsistent with the provisions of the operating manual.

-  **Keep the pump protected from sun and water. Avoid water splashes.**
-  **In emergencies the pump should be switched off immediately. Disconnect the power cable from the power supply.**
-  **When using pump with aggressive chemicals observe the regulations concerning the transport and storage of aggressive fluids.**
-  **When installing always observe national regulations.**
-  **Manufacturer is not liable for any unauthorized use or misuse of this product that may cause injury, damage to persons or materials.**
-  **Pump must be accessible at all times for both operating and servicing. Access must not be obstructed in any way.**
-  **Feeder should be interlocked with a no-flow protection device.**
-  **Pump and accessories must be serviced and repaired by qualified and authorized personnel only.**
-  **Before any operation:**
  - always read chemical Material Safety Data Sheet (MSDS);
  - always wear protective clothing;
  - always discharge the liquid end before servicing the pump.
  - empty and rinse the liquid end before work on a pump which has been used with hazardous or unknown chemicals.
-  **This equipment requires regular maintenance to ensure potability requirements of the water and maintenance of improvements as declared by the manufacturer.**
-  **Feeder should be interlocked with a no-flow protection device to automatically shut-off the pumps when there is no flow!**
-  **Adequate measures shall be taken to prevent cross connection of chemicals!**
-  **Chemical feeding must be stopped during backwash cycles and periods of noflow as these conditions may introduce the potential for chemical overdosing. Not doing so may result in elevated chemical concentrations and hazardous gas introduction into the pool or spa.**

**ENVIRONMENTAL SAFETY**

**Work area**

Always keep the pump area clean to avoid and/or discover emissions.

**Recycling guidelines**

**EWC code: 16 02 14**

Always recycle according to these guidelines:

1. If the unit or parts are accepted by an authorized recycling company, then follow local recycling laws and regulations.
2. If the unit or parts are not accepted by an authorized recycling company, then return them to the nearest representative.

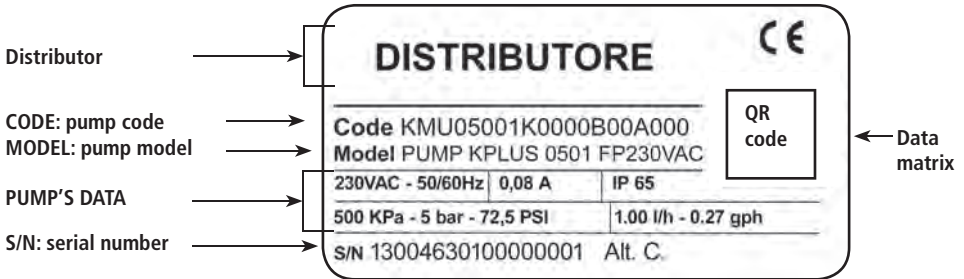
**Waste and emissions regulations**

Observe these safety regulations regarding waste and emissions:

- Dispose appropriately of all waste.
- Handle and dispose of the dosed chemical in compliance with applicable environmental regulations.
- Clean up all spills in accordance with safety and environmental procedures.
- Report all environmental emissions to the appropriate authorities.

**LABEL**

Fig. 1. Product label.



**SPARE PARTS**

For spare parts orders or any other communication, refer to the pump's label. Code (CODE) and serial number (S / N) uniquely identify the pump.

Transportation and storage

**i** A not suitable transportation or storage can cause damages.

Use original box to pack the pump.

Observe storage conditions also for transportation.

Although packed, always protect the unit against humidity and the action of chemicals.

**!** Before return the dosing pump to the manufacturer Repair service, drain the chemical from pump head and rinse it. Refer to  Shutdown procedure.

Fill the PRODUCT SERVICE REPAIR FORM and send it with the dosing pump.  
Repair service is not accepted if PRODUCT SERVICE REPAIR FORM is missing.

**i** DO NOT TRASH PACKAGING. USE IT TO RETURN THE PUMP.

Transportation and storage temperature ..... 10-50°C (32-122°F)  
Umidity..... 95% relative humidity (not condensed)

Included into package

QUANTITY	CONTENT	HTS PLUS
n. 4	ø6 dibbles	●
n. 4	4,5 x 40 self tapping screws	●
n. 1	5 X 20 delayed fuse	●
n. 1	level probe with axial foot filter (PVDF)	●
n. 1	0,3 bar injection valve (PVDF)	●
m 2	delivery hose (PVC)	●
m 2	suction hose (PE)	●
m 2	venting hose (PVC 4x6 transparent)	●
m 2,5	input signal cable	●
n. 1	operating manual	●

## DESCRIPTION

### HTS PLUS

HTS PLUS is a constant or proportional dosing pump with level control for chemical feeding into water.

Working modes available:

- constant
- proportional.
- 

In **Constant** dosing mode pump doses a constant quantity regularly as configured by the user.

In **Proportional** dosing mode pump doses a quantity proportionally to an input signal.

To each external voltage free pulse correspond a magnet stroke.

When proportional program is set, % (STROKE FREQUENCY ADJUSTMENT) marked knob does NOT affect the pump capacity.

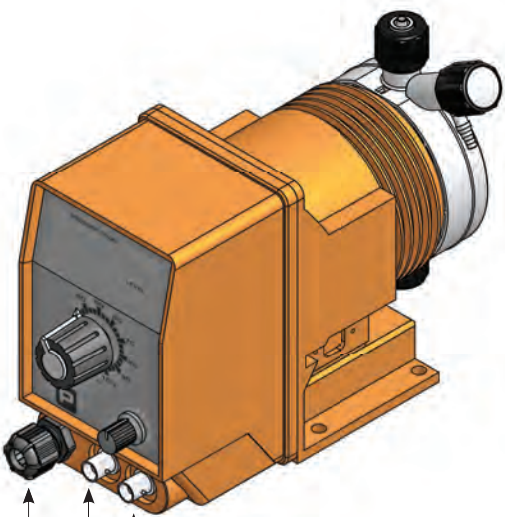
Proportional dosing pump can be driven by any external device (PCs, PLCs, etc) that produce a digital signal. The digital signal (N.O. contact) must be applied to the cable provided with the pump, already internal connected. If the digital signal is produced by an "Open Collector" transistor take care of connections:

- red wire : positive (+)
- black wire : negative (-)

- 

Flow rate is determined by the stroke length and by the stroke speed. The stroke length is adjustable from 0 to 100% using the stroke length adjustment knob. However dosing accuracy is guarantee within an adjustment range from 30% to 100%.

Fig. 3. HTS PLUS

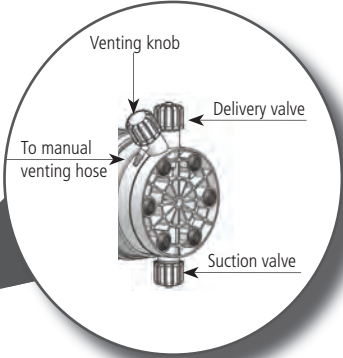


Level probe input

External signal input  
(RED/BLACK WIRE)

Power supply

**HTS PLUS**- detail on pump head with manual venting



Venting knob


Delivery valve

To manual venting hose

Suction valve

## Features


Power Supply	Fuse
230 VAC (180-270 VAC) - 50/60 Hz	1 A
115 VAC (90-135 VAC) - 50/60 Hz	500 mA
24 VAC (20-32 VAC) - 50/60 Hz	2 A
12 VDC (10-16 VDC)	2 A

Environment temperature .....10-45°C (55-113°F) - 50/60 Hz  
 Chemical temperature .....0-50°C (32-122°F) - 50/60 Hz  
 Transportation and storage temperature ...10-50°C (55-122°F) - 50/60 Hz  
 Installation class .....II  
 Pollution level .....2  
 Altitude max .....2000 m  
 Audible noise .....73,4 dbA (silenced: 70,4 dbA; ultrasilenced: 69,4 dbA)  
 Protection degree .....IP 65  
 Working UR % .....85% at t ≤40 °C; 70% at 50 °C (no condensing water)  
 Max installation height.....1,5 m  
 Capacity .....  Table 1

Tab. 1. Capacity

Mod. HTS PLUS	CAPACITY												Delivery hose (PE)	Suction hose (PVC)	Pump head
	Flow				cc per stroke *		pulse/ min	Max pressure		peak Amps (A)					
	min cc/h	max l/h	Min GPH	Max GPH	min	max		bar	PSI	230 VAC	115 VAC				
1802	0,06	2	0,000016	0,53	0,06	0,19	180	18	261	2,7	1,45	4 x 6	4 x 6	K	
1504	0,11	4	0,000029	1,06	0,11	0,37	180	15	217	2,7	1,45	4 x 6	4 x 6	K	
1005	0,14	5	0,000037	1,32	0,14	0,46	180	10	145	2,7	1,45	4 x 6	4 x 6	K	
0808	0,22	8	0,000058	2,11	0,22	0,74	180	8	116	2,7	1,45	4 x 6	4 x 6	K	
0510	0,28	10	0,000074	2,64	0,28	0,93	180	5	72	2,7	1,45	4 x 6	4 x 6	K	
0501	0,28	1	0,000008	0,3	0,03	0,09	180	5	72	2,7	1,45	4 x 6	4 x 6	J	
0218	0,50	18	0,00013	4,76	0,50	1,67	180	2	29	2,7	1,45	6 x 8	6 x 8	K	

## Manual stroke length adjustment

Max cc/stroke (  **Construction Materials and Technical info**) are referred to cc/stroke with stroke length knob on 100%.

The stroke length knob adjusts the pump capacity. Press and rotate the knob when the pump is powered.

Dosing accuracy is guarantee within an adjustment range from 30% to 100%.

Note:if knob isn't on 100% position then the pump will dose at pressure greater than the one declared on label.

## Materials

	PVDF	PP	PPVO	PMMA	PVC	PE	CE	GLASS	PTFE	SS	FKM B	EPDM	WAX	SI
BOX		✓	✗											
PUMP HEAD	✓			✗										
DIAPHRAGM									✓					
BALLS							✓	✗	✗	✗				
SUCTION HOSE	✗				✓	✗								
DELIVERY HOSE	✗				✗	✓								
VENTING HOSE	✗				✓	✗								
O RING									✗		✗	✗	✗	✗
LEVEL PROBE/FOOT FILTER	✓													
LEVEL PROBE CABLE						✓								

✓ : standard  
 ✗: options available



## INSTALLATION

### How to install metering pump

5 steps to install and start-up the pump:

1. Pump location
2. Piping connections (hoses, level probe, injection valve)
3. Wirings
4. Pump priming
5. Programming and start-up

The operator must be aware of safety precautions to prevent physical injury.

### User health and safety

**⚠ POWER SUPPLY DISCONNECTION**  
Disconnect power supply before you perform any installation or maintenance tasks. Failure to disconnect power will result in serious physical injury.

**⚠ SAFETY EQUIPMENT**  
Use safety equipment according to the company regulations. Use this safety equipment within the work area:

- Helmet
- Safety goggles (with side shields)
- Protective shoes
- Protective gloves
- Gas mask

### The work area

**⚠ THE WORK AREA**  
Observe these regulations and warnings in the work area:

- Always keep the work area clean.
- Pay attention to the risks presented by gas and vapors in the work area.
- Avoid all electrical dangers. Pay attention to the risks of electric shock or arc flash hazards.
- Avoid water splashes and direct sun!

### Pump location

Pump must be installed on a stable support at a max **1,5 mt** height from tank's bottom.

**! Injection point must be higher than tank to avoid accidental chemical injection.**

Otherwise, connect a **multifunction valve** on delivery pipeline.

**! INSTALLATION PUMP GUIDELINES**  
Install the pump

- in a safety place and fixed to the table / wall to avoid vibration problems;
- in an easy accessible place;
- in horizontal position.

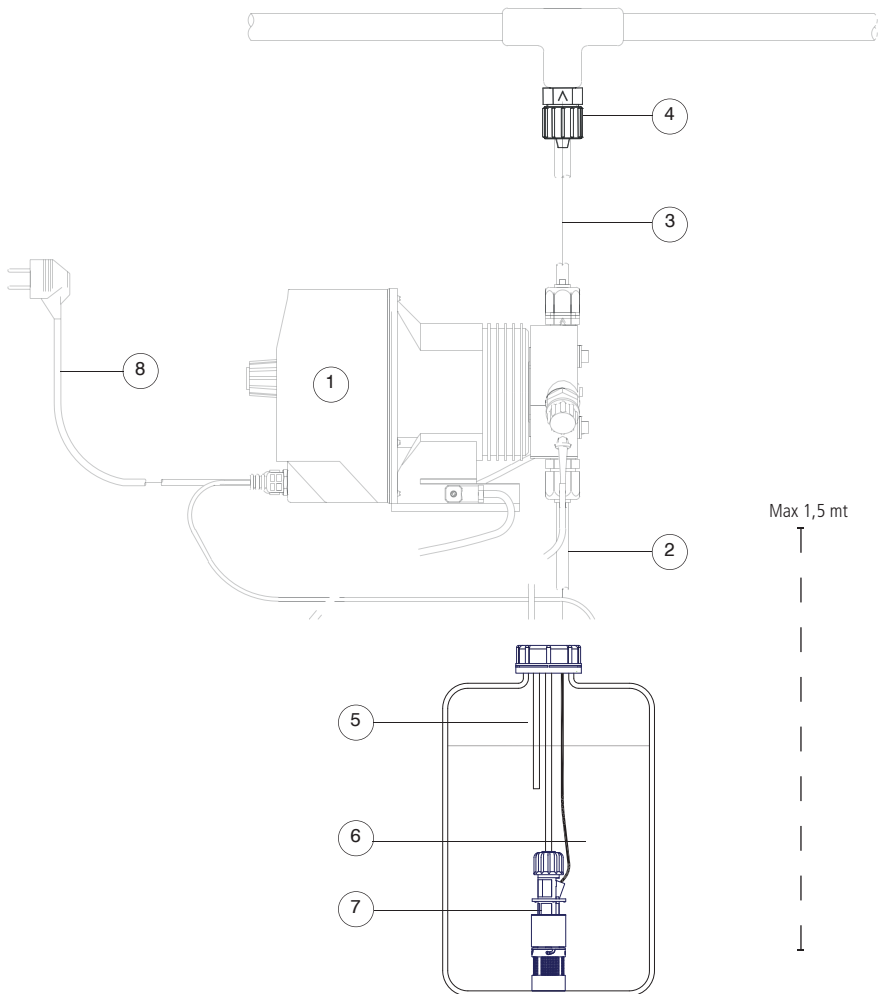
**! Use only hoses compatibles with product to dose.**  
See "Chemical compatibility table" page 31.  
If dosing product is not listed please consult full compatibility table or contact chemical's manufacturer.

### Requirements for product positioning

**⚠ REQUIREMENTS FOR PRODUCT POSITIONING**  
Only use fasteners of the proper size and material.  
Replace all corroded fasteners.  
Make sure that all fasteners are properly tightened and that there are no missing fasteners.

Fig. 4. Installation

- 1 - Dosing Pump
- 2 - Suction Hose
- 3 - Delivery Hose
- 4 - Injection Valve
- 5 - Air discharge
- 6 - Level Probe
- 7 - Foot Filter
- 8 - Power Cable



## PIPING CONNECTIONS

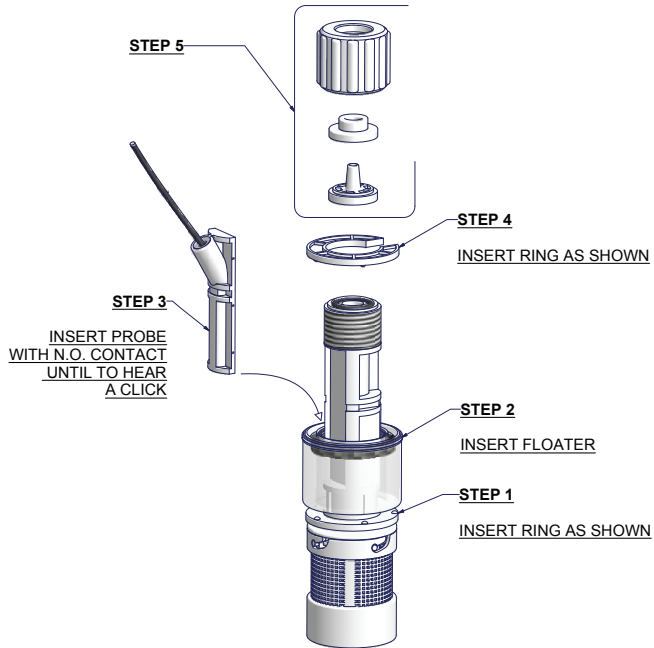
**Foot filter / Level probe**  
(included only in some models)

Level probe is assembled with a foot filter that avoid sediments priming problems.  
Install level probe on the bottom of the tank.  
Connect BNC level probe to the pump BNC input.

**! Warning: If there is a mixer installed into tank, install a suction lance instead of level probe / foot filter.**

In case of replacement of level probe parts, follow the diagram below.

Fig. 5. Level probe assembling diagram.



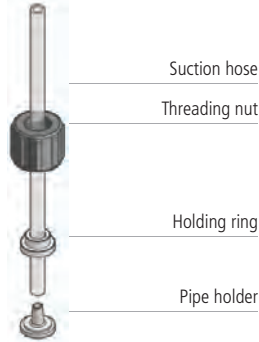
Suction hose connection

**⚠ Suction piping should be as short as possible and installed in vertical position to avoid air bubbles suction.**

Completely unscrew tightening nut from pump's head and remove assembling components: tightening nut, holding ring and pipe holder.  
Assembly as shown in fig. 6.  
Insert hose into pipe holder until it reaches the bottom. Lock hose on pump's head by screwing down the tightening nut.

**⚠ Hand-tighten the nuts firmly.**  
Do not use tongs or any other tool.

Fig. 6. Suction hose assembling



Pump head / delivery hose assembling procedure

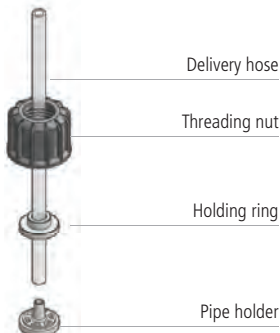
**! Suction and delivery valves must be in vertical position.**

**⚠ Delivery hose must be firmly fixed to avoid suddenly movements that could damage near objects**

Completely unscrew tightening nut from pump's head and remove assembling components: tightening nut, holding ring and pipe holder.  
Assembly as shown in fig.6.  
Insert hose into pipe holder until it reaches the bottom. Lock hose on pump's head by screwing down the tightening nut.

**! Hand-tighten the nuts firmly.**  
Do not use tongs or any other tool.  
Connect the other end of the hose to the injection valve using the same procedure.

Fig. 7. Delivery hose / pump head assembling



### Injection valve

Injection valve must be installed on plant from water's input.  
Injection valve will open at pressure greater than 0,3 bar.  
On request 1, 2, 3, 4 or 5 bar injection valve are available.

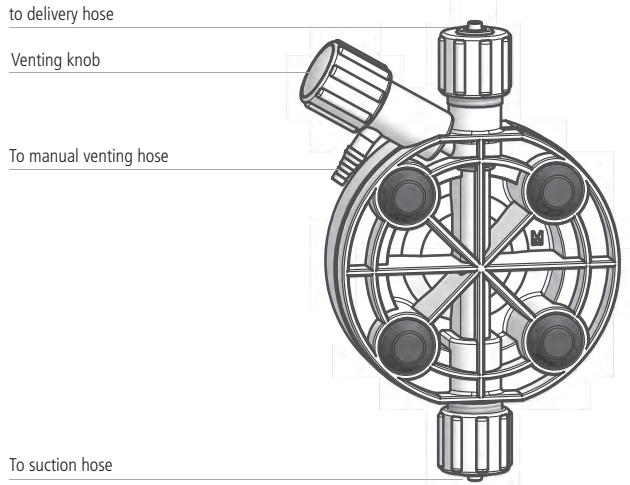
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### Venting hose

Insert one side of venting hose into discharge connector as shown in fig 8.

Insert other side of venting hose into product's tank.  
During priming procedure product exceeding will flow into tank.

Fig. 8. Manual venting pump head model.



For priming procedure see **PRIMING**.

it's allowed to lightly bend venting hose.

**!** During calibration procedure ("TEST") insert venting hose into BECKER test-tube.

## WIRING

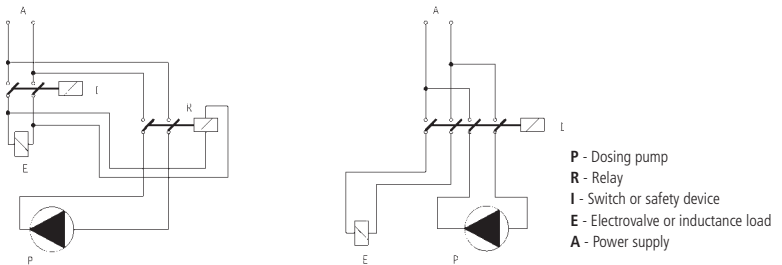
### Preliminary checks

**⚠ THE ELECTRICAL WIRINGS SHOULD BE CARRIED OUT BY AUTHORIZED AND QUALIFIED PERSONNEL ONLY IN ACCORDANCE WITH LOCAL REGULATIONS.**

Before to proceed, verify the following steps:


- 1. Verify the data on nameplate.**  
Make sure that the electrical data on the nameplate of the motor corresponds to the electrical supply.
- 2. Verify the grounded power outlet.**  
The pump must be plugged to a grounded power outlet. Pump must be connected to a motor protection switch (Residual Current Circuit Breaker - MCCB).
- 3. Install a relay switch. Do not install it in parallel with heavy inductance load (for example: engines). See fig. 9.**

Fig. 9. Electrical installation.



- 4. Verify peak Amps. 115 or 230 VAC pumps do not use motor overload protection.**

Power supply	
12 VDC	connect the pump to a 55 Ah-12VDC battery
24 VDC	connect the pump to a 200W stabilized power supply (verify peak Amps)

- 5. Verify level probe "BNC" is connected as described in  "Foot filter / Level probe"..**

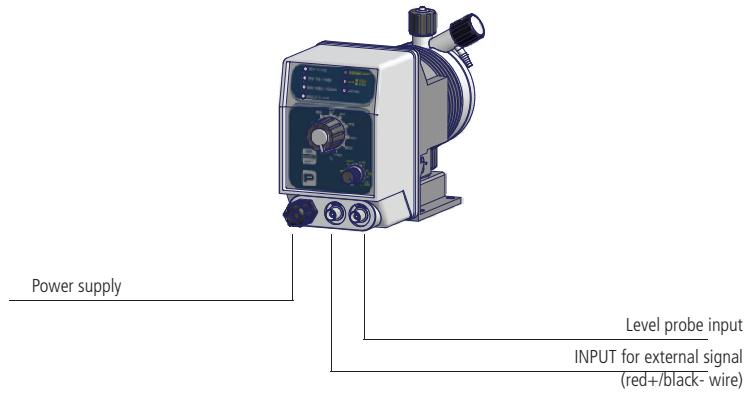
### Pump's wiring

Connect external signal "BNC" to pump "INPUT".

This signal can be:






- external signal input

Fig. 10. Wirings



## PRIMING

### Warnings

-  Feeder should be interlocked with a no-flow protection device to automatically shut-off the pumps when there is no flow!
-  Adequate measures shall be taken to prevent cross connection of chemicals!
-  Chemical feeding must be stopped during backwash cycles and periods of noflow as these conditions may introduce the potential for chemical overdosing. Not doing so may result in elevated chemical concentrations and hazardous gas introduction into the pool or spa.
-  Never operate any pumping system with a blocked suction and discharge. You must take all necessary measures to avoid this condition.
-  **SAFETY EQUIPMENT**  
Use safety equipment according to the company regulations. Use this safety equipment within the work area:
  - Helmet
  - Safety goggles (with side shields)
  - Protective shoes
  - Protective gloves
  - Gas mask

### Manual priming

To prime the pump (only in CONSTANT working mode):

1. perform all pipings (delivery, suction and venting hose);
2. turn completely the venting knob to open discharge valve;
3. set STROKE LENGTH KNOB on 100% (for viscous liquids set between 50 and 70%);
4. supply the pump.
5. When the product will start to flow into venting hose, close the discharge valve turning the knob.

For viscous liquids, to facilitate priming: insert a 20 cc syringe on venting pipe and suck;

When syringe is almost full close the discharge valve turning the knob..

### Automatic priming

1. Turn OFF the pump.
2. Keep pressed OFF key for 4 seconds.
3. Pump primes for 30 seconds.
4. Turn ON the pump.

The pump returns to the last working mode.



# CONTROL PANEL HTS PLUS

Keyboard  
function



ON/OFF - SCROLL PROGRAMS

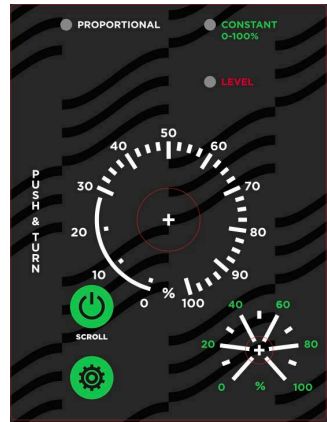
PROGRAMMING MODE ENTER/EXIT





STROKE LENGTH ADJUSTMENT KNOB (0-100%)



STROKE FREQUENCY ADJUSTMENT



Tab. 2. Keys functions

OPERATION	KEY
ON / OFF / AUTOMATIC PRIMING	ON/OFF - SCROLL
ENTER / EXIT from PROGRAMS MENU	
CONFIRM PROGRAM	
SCROLL PROGRAMS	ON/OFF - SCROLL




PROGRAMMS LED

Select a program to turn on the corresponding LED  **Set the PROGRAM.**



LED LEVEL

Functions described in  **Led LEVEL.**

**LEVEL led**

Red level led blinks in different ways described in the table

Tab. 3. Led LEVEL

LED	STATE	SOLUTION
Permanent red	Product end (if present a level probe) / tank empty	Fill the tank
3 blinks per second	Power supply is under the range (refer to pump label)	Check power supply correspond to pump label. Shutdown and restart.
2 blinks per second	Power supply is over the range (refer to pump label)	Check power supply correspond to pump label. Shutdown and restart.

**PROGRAMS led**

PROGRAMS led shows the current working program.  
Press repeatedly SCROLL to select the working program

Tab. 4. Led PROGRAMS

LED	STATE
On	Pump ON. Current pump working mode.
1 blink every 2 seconds on last working program.	Pump OFF.
All leds blinking together	Pump is waiting for programming. Press P and SCROLL to select the program or wait 30 seconds to exit without changing.

## PROGRAMMING THE PUMP

### Start/shutdown

Connect power supply cable and start the pump with ON/OFF key.  
Led will be on the last program set.  
In OFF mode led will blink once every 2 seconds on the last program set.

---

### Set the PROGRAM

- Keep pressed P for 4 seconds.
- Leds blink together.
- Press P.
- Press SCROLL and choose a program.
- Press P to confirm. Led will be on the program set.

If you do not press any key, after 30 seconds pump will esc from programming mode.

---

### PROGRAMS




Each program has its own led.


Tab. 5. Programs menu

PROGRAMS	WORKING MODE
CONSTANT 0-100%	constant dosing mode
PROPORTIONAL	To each external voltage free pulse correspond a magnet stroke. When proportional program is set, % (STROKE FREQUENCY ADJUSTMENT) marked knob does NOT affect the pump capacity. Proportional dosing pump can be driven by any external device (PCs, PLCs, etc) that produce a digital signal. The digital signal (N.O. contact) must be applied to the cable provided with the pump, already internal connected. If the digital signal is produced by an "Open Collector" transistor take care of connections: - red wire : positive (+) - black wire : negative (-)



## TROUBLESHOOTING

Tab. 6. Guide to troubleshooting

PROBLEM	CAUSE	REMEDY
Pump does not start	<ul style="list-style-type: none"> <li>• Pump not powered</li> <li>• Protection fuse</li> <li>• Main board</li> </ul>	<ul style="list-style-type: none"> <li>• Connect to main voltage</li> <li>• Replace fuse  <b>Fuse replacement procedure.</b></li> <li>• Replace main board  <b>Main board replacement procedure.</b></li> </ul>
Pump does not feed but solenoid runs	<ul style="list-style-type: none"> <li>• Foot filter obstruction</li> <li>• Pump head empty (suction pipe empty)</li> <li>• Air bubbles into pump head or into suction pipe</li> <li>• Product generates gas</li> </ul>	<ul style="list-style-type: none"> <li>• Clean the foot filter</li> <li>• Prime the pump  <b>PRIMING</b></li> <li>• Check valves, pipes and fittings</li> <li>• Open venting knob and let air flow out. Use a self-venting pump head.</li> </ul>
Pump does not feed, solenoid does not run or slightly run	<ul style="list-style-type: none"> <li>• Valves and/or ball valves blocked</li> <li>• Injection valve obstruction</li> </ul>	<ul style="list-style-type: none"> <li>• Clean valves and ball valve. Feed 2-3 litres of water to wash valves and pump head</li> <li>• Change valves</li> </ul>

 If the problem can not be solved, please contact after-sales service or return the dosing pump to the manufacturer.


### Repair service

 **Before return the dosing pump to the manufacturer Repair service, drain the chemical from pump head and rinse it. Refer to  Shutdown procedure. If there is the possibility that residual corrosive liquid into pump head could cause damages, declare it on REPAIR FORM.**


 Fill the PRODUCT SERVICE REPAIR FORM and send it with the dosing pump. Repair service is not accepted if PRODUCT SERVICE REPAIR FORM is missing.

## Fuse replacement procedure

 **Make sure that the product is isolated from the power supply and cannot be powered by mistake.**

 **This procedure SHOULD BE CARRIED OUT BY AUTHORIZED AND QUALIFIED PERSONNEL**


In order to replace fuse, you need these tools:i:

- a 3x16 screwdriver
  - a 3x15 screwdriver
  - fuse (see  **Features**)
- 
- Unplug power supply and pipings.
  - Turn STROKE LENGHT ADJUSTMENT KNOB on 0%.
  - Remove screws on the back of the pump.
  - Pull back cover until it's completed separated from pump's front. Be careful of the knob's spring.
  - Locate the fuse and replace with a new one.
  - Reassemble the pump. Be careful to put back the knob's spring.
  - Reinsert screws


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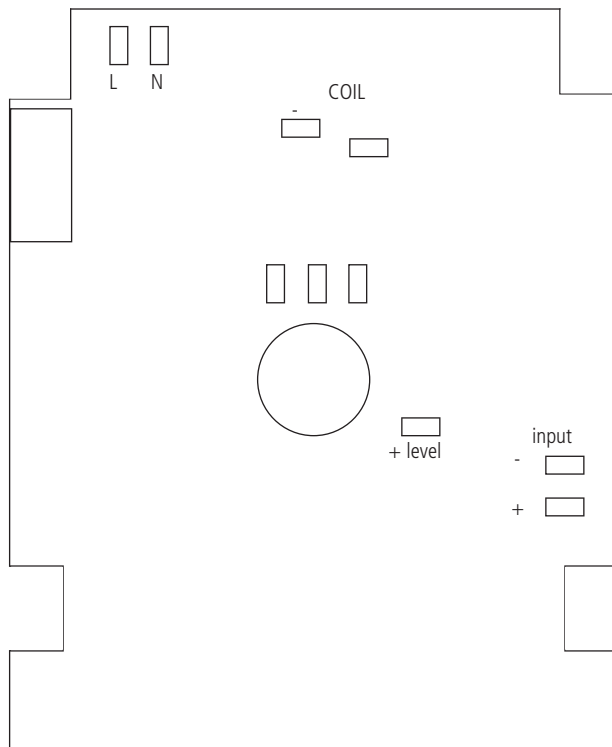
## Main board replacement procedure

 **Make sure that the product is isolated from the power supply and cannot be powered by mistake.**

 **This procedure SHOULD BE CARRIED OUT BY AUTHORIZED AND QUALIFIED PERSONNEL**


In order to replace main board, you need these tools:i:

- a 3x16 screwdriver
  - a 3x15 screwdriver
  - new main board
- 
- Unplug power supply and pipings.
  - Turn STROKE LENGHT ADJUSTMENT KNOB on 0%.
  - Remove screws on the back of the pump.
  - Pull back cover until it's completed separated from pump's front. Be careful of the knob's spring.
  - Remove boards screws..
  - Completely disconnect wires from main board and replace it. Reinsert screws.
  - Reconnect wires to the main board ( Main board scheme).
  - Reassemble the pump. Be careful to put back the knob's spring.
  - Reinsert screws.



## MAINTENANCE

### Maintenance schedule

 In order to ensure the requirements of potable drinking water treated and the maintenance of the improvements as declared by the manufacturer, this equipment must be checked at least once a month.

#### OPERATOR PROTECTION


Use safety equipment according to the company regulations.

Use this safety equipment within the work area during installation, service and when handling chemicals:

- protective mask
- protective gloves
- safety goggles
- ear plugs or hear muffs
- further security device, if necessary.



#### POWER SUPPLY DISCONNECTION

Always disconnect power to the motor before you perform any installation or maintenance tasks. Failure to disconnect power will result in serious physical injury.

 Installation and maintenance tasks should be carried out by **AUTHORIZED AND QUALIFIED PERSONNEL** only in accordance with local regulations.

 Use original spare parts.

### Maintenance inspection

 **Shutdown the dosing pump before any maintenance operation**  Shutdown procedure.

A maintenance schedule includes these types of inspections:

- Routine maintenance and inspections
- Three-month inspections
- Annual inspections

Shorten the inspection intervals appropriately if the pumped chemical is abrasive or corrosive.

#### **Routine maintenance and inspections**

Perform these tasks whenever you perform routine maintenance:

- Inspect the seal. Ensure that there are no leaks from the mechanical seal.
- Check electrical wiring
- Check for unusual noise and vibration (noise allowed 73.4 dbA;  $\pm 5$  dB).
- Check the pump and piping for leaks.
- Check for corrosion on parts of the pump and / or on hoses.

#### **Three-month inspections**

Perform these tasks every three months:

- Check that the tightenings.
- Check the mechanical seal if the pump has been left idle.

#### **Annual inspections**

Perform these inspections one time each year:

- Check the pump capacity (as per nameplate).
- Check the pump pressure (as per nameplate).
- Check the pump power (as per nameplate).

f the pump performance does not satisfy your process requirements, and the process requirements have not changed, then perform these steps:

1. Disassemble the pump.
2. Inspect it.
3. Replace worn parts.

---

Shutdown  
procedure

 **This procedure SHOULD BE CARRIED OUT BY AUTHORIZED AND QUALIFIED PERSONNEL**

 **OPERATOR PROTECTION**

**Use safety equipment according to the company regulations.**

**Use this safety equipment within the work area during installation, service and when handling chemicals:**

- protective mask
- protective gloves
- safety goggles
- ear plugs or hear muffs
- further security device, if necessary.

Shutdown the dosing pump **before any maintenance operation** or **before long downtimes**. Disconnect power and ensure it cannot be restarted.

 **Depressurize the system. The liquid may leak splashing.**

Drain the chemical from pump head.

Release the pressure and disconnect the discharge pipe from the discharge valve.

Rinse the pump head and clean all valves.

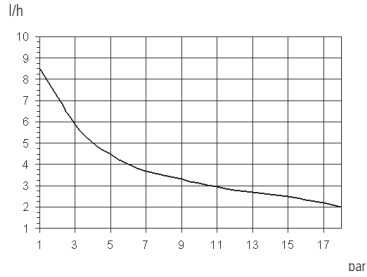


## Delivery curves

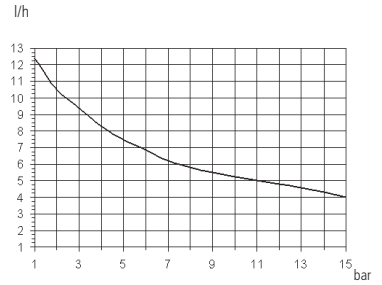
Flow rate indicated is for H<sub>2</sub>O at 20°C at the rated pressure.  
Dosing accuracy  $\pm 2\%$  at constant pressure  $\pm 0,5$  bar.

Fig. 12. HTS PLUS delivery curves

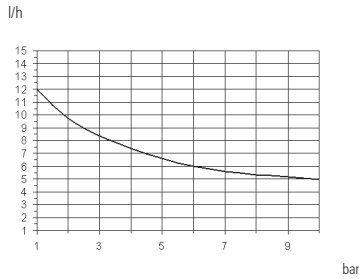
1802: l/h 2 bar 18  
Pump head mod. K



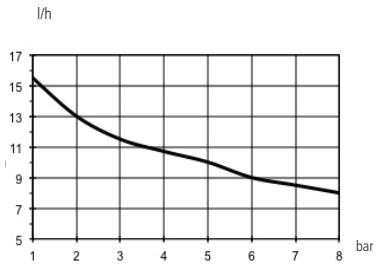
1504: l/h 4 bar 15  
Pump head mod. K



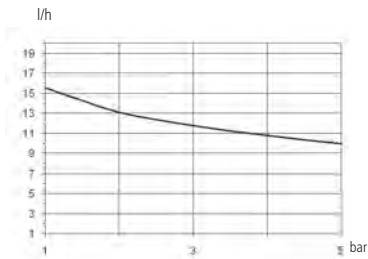
1005: l/h 5 bar 10  
Pump head mod. K



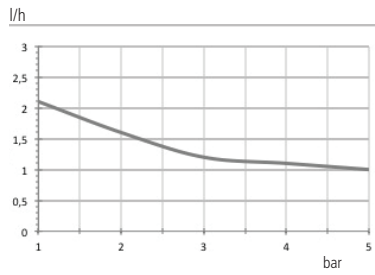
0808: l/h 8 bar 8  
Pump head mod. K



0510: l/h 10 bar 5  
Pump head mod. K



0501: l/h 1 bar 5  
Pump head mod. J



0218: l/h 18 bar 2  
Pump head mod. K

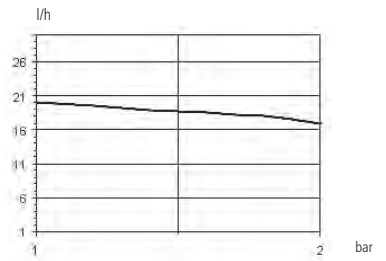
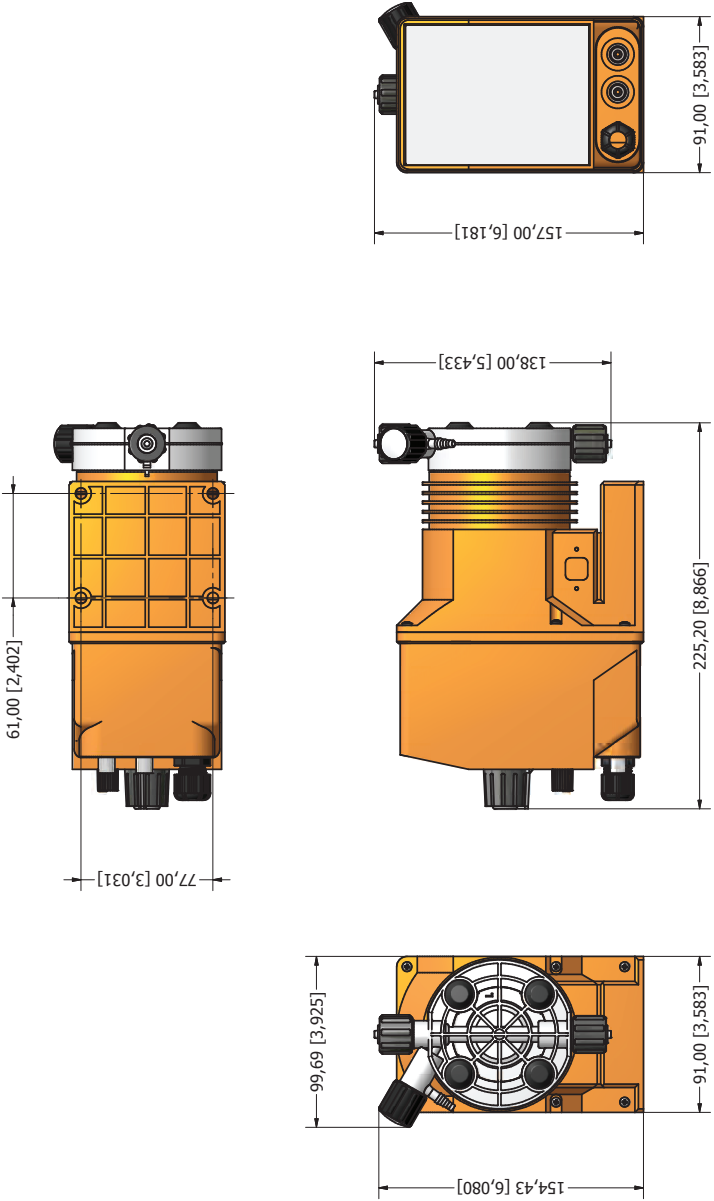


Fig. 13. Dimensions



## COMPATIBILITY TABLE

### Chemical compatibility table

Solenoid driven metering pumps are widely used to dose chemical fluids and it is important that the most suitable material in contact with fluid is selected for each application. This compatibility table serves as a useful help in this respect. All the informations in this list are verified periodically and believed to be correct on the date of issuance. All the informations in this list are based on manufacturer's data and its own experience but since the resistance of any material depends by several factors this list is supplied only as an initial guide, in no way manufacturer makes warranties of any matter respect to the informations provided in this list.

Tab. 7. Chemical compatibility table.

Product	Formula	Ceram.	PVDF	PP	PVC	SS 316	PMMA	Hastel.	PTFE	FPM	EPDM	NBR	PE
Acetic Acid, Max 75%	CH <sub>3</sub> COOH	2	1	1	1	1	3	1	1	3	1	3	1
Hydrochloric Acid, Concentrate	HCl	1	1	1	1	3	1	1	1	1	3	3	1
Hydrofluoric Acid 40%	H <sub>2</sub> F <sub>2</sub>	3	1	3	2	3	3	2	1	1	3	3	1
Phosphoric Acid, 50%	H <sub>3</sub> PO <sub>4</sub>	1	1	1	1	2	1	1	1	1	1	3	1
Nitric Acid, 65%	HNO <sub>3</sub>	1	1	2	3	2	3	1	1	1	3	3	2
Sulphuric Acid, 85%	H <sub>2</sub> SO <sub>4</sub>	1	1	1	1	2	3	1	1	1	3	3	1
Sulphuric Acid, 98.5%	H <sub>2</sub> SO <sub>4</sub>	1	1	3	3	3	3	1	1	1	3	3	3
Amines	R-NH <sub>2</sub>	1	2	1	3	1	-	1	1	3	3	1	1
Sodium Bisulphite	NaHSO <sub>3</sub>	1	1	1	1	2	1	1	1	1	1	1	1
Sodium Carbonate (Soda)	Na <sub>2</sub> CO <sub>3</sub>	2	3	1	1	1	1	1	1	2	1	1	1
Ferric Chloride	FeCl <sub>3</sub>	1	1	1	1	3	1	1	1	1	1	1	1
Calcium Hydroxide (Slaked Lime)	Ca(OH) <sub>2</sub>	1	1	1	1	1	1	1	1	1	1	1	1
Sodium Hydroxide (Caustic Soda)	NaOH	2	3	1	1	1	1	1	1	2	1	2	1
Calcium Hypochlor.(Chlor.ted Lime) <sup>1</sup>	Ca(OCl) <sub>2</sub>	1	1	1	1	3	1	1	1	1	1	3	1
Sodium Hypochlorite, 12.5%	NaOCl + NaCl	1	1	2	1	3	1	1	1	1	1	2	3
Potassium Permanganate, 10%	KMnO <sub>4</sub>	1	1	1	1	1	1	1	1	1	1	3	1
Hydrogen Peroxide, 30% (Perydrol)	H <sub>2</sub> O <sub>2</sub>	1	1	1	1	1	3	1	1	1	3	3	1
Aluminium Sulphate	Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	1	1	1	1	1	1	1	1	1	1	1	1
Copper-II-Sulphate (Roman Vitriol)	CuSO <sub>4</sub>	1	1	1	1	1	1	1	1	1	1	1	1

<sup>1</sup> Calcium Hypochlor.(Chlor.ted Lime): WQA test was based on 1% Calcium Hypochlorite solution.

### Materials

Polyvinylidene fluoride (PVDF) .....Pump heads, Valves, Fittings  
 Polypropylene (PP).....Pump heads, Valves, Fittings  
 PVC .....Pump heads  
 Stainless steel (SS 316).....Pump heads, Valves  
 Polymethyl Metacrilate Acrylic (PMMA) ...Pump heads  
 Polytetrafluoroethylene (PTFE) .....Diaphragm  
 Fluorocarbon (FPM).....O-ring  
 Ethylene propylene (EPDM).....O-ring  
 Nitrile (NBR).....O-ring

**Hose resistance table**

Hose features are very important for a reliable dosage. Every pump's model is made to work in the best way using selected hoses according to pump's capacity / model. Information reported here are intended for standard use only. For extended information ask to hose's manufacturer.

Tab. 8. Hoses features

<b>Suction / Delivery Hose</b>								
<b>4x6 mm PVC (transparent)</b>	<b>4x8 mm PE (opaque)</b>				<b>6x8 mm PE (opaque)</b>		<b>8x12 mm PVC (transparent)</b>	
<b>Delivery Hose</b>								
	<b>Working Pressure</b>				<b>Breaking Pressure</b>			
<b>4x6 mm PE 230 (opaque)</b>	20°C 12 bar	30°C 10.5 bar	40°C 8.5 bar	50°C 6.2 bar	20°C 36 bar	30°C 31.5 bar	40°C 25.5 bar	50°C 18.5 bar
<b>4x8 mm PE 230 (opaque)</b>	20°C 19 bar	30°C 15.7 bar	40°C 12 bar	50°C 7.5 bar	20°C 57 bar	30°C 47 bar	40°C 36 bar	50°C 22.5 bar
<b>6x8 mm PE 230 (opaque)</b>	20°C 8.6 bar	30°C 6.8 bar	40°C 4.8 bar	50°C 2.3 bar	20°C 26 bar	30°C 20.5 bar	40°C 14.5 bar	50°C 7 bar
<b>8x12 mm PE 230 (opaque)</b>	20°C 12 bar	30°C 10.5 bar	40°C 8.5 bar	50°C 6.2 bar	20°C 36 bar	30°C 31.5 bar	40°C 25.5 bar	50°C 18.5 bar
<b>4x6 mm PVDF Flex 2800 (opaque)</b>	20°C 40 bar	30°C 34 bar	40°C 30 bar	50°C 27 bar	60°C 24.8 bar	80°C 20 bar	90°C 10 bar	
<b>6x8 mm PVDF Flex 2800 (opaque)</b>	20°C 29 bar	30°C 25.5 bar	40°C 22 bar	50°C 20 bar	60°C 18 bar	80°C 14.5 bar	90°C 7.3 bar	
<b>8X10 mm PVDF Flex 2800 (opaque)</b>	20°C 18 bar	30°C 15.5 bar	40°C 13.5 bar	50°C 12.5 bar	60°C 11.2 bar	80°C 9 bar	90°C 4.5 bar	
<b>1/4 PE 230 (opaque)</b>	20°C 17.6 bar							
<b>3/8 PE 230 (opaque)</b>	20°C 10.6 bar							
<b>1/2 PE 230 (opaque)</b>	20°C 10.6 bar							

**PRODUCT SERVICE REPAIR FORM**

ENCLOSE THE PRESENT FORM TO THE DELIVERY NOTE

DATE .....

**SENDER**

Company name .....  
Address .....  
Phone no. ....  
Contact person.....

**PRODUCT TYPE (see product label)**

DEVICE CODE .....  
S/N (serial number).....

**OPERATING CONDITIONS**

Location/installation description .....  
.....  
Chemical .....  
Start-up (date) ..... Running time (approx. hours).....

**REMOVE ALL THE LIQUID INTO THE PUMP HEAD AND DRY IT BEFORE PACKAGING IN ITS ORIGINAL BOX.**

**DESCRIPTION OF PROBLEM**

- MECHANICAL
  - Wear parts.....
  - Brekage/other damages .....
  - Corrosion.....
  - Other.....
- ELECTRICAL
  - Connections, connector, cables .....
  - Operating controls (keyboard, display, etc.) .....
  - Elettronics.....
  - Other.....
- LEAKS
  - Connections.....
  - Pump head .....
- NOT OR INADEQUATE FUNCTION/OTHER
  - .....
  - .....
  - .....

**I declare that the dosing pump is free of any hazardous chemical.**









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### **Disposal of end-of-life equipment by users**

This symbol warns you not to dispose of the product with normal waste. Respect human health and the environment by giving the discarded equipment to a designated collection center for the recycling of electronic and electrical equipment. For more information visit the online site.



When dismantling a pump please separate material types and send them according to local recycling disposal requirements. We appreciate your efforts in supporting your local Recycle Environmental Program. Working together we'll form an active union to assure the world's invaluable resources are conserved.